

# HARD SUBSTRATE APPLICATIONS

## INSTRUCTIONS FOR USE

### Suitable ink systems

Water-based dye sublimation inks.

### Recommended S-RACE® papers

- › S-RACE® Vivid 120 | 120 g/m<sup>2</sup> (A4 | A3 | A3+ sheets)
- › S-RACE® Photo Panel Pro 120 | 120 g/m<sup>2</sup>
- › S-RACE® Allround 130 | 130 g/m<sup>2</sup>

### Process parameters

For dye sublimation transfer with S-RACE® on hard substrates testing is essential. For most applications we recommend a transfer temperature of ca. 190°C. Time and pressure depend on size, material and shape of the substrate. We recommend to follow the instructions given by the original substrate supplier.

For photo panel applications from ChromaLuxe® or Unisub® please check the support portal: [www.starttosublimite.com](http://www.starttosublimite.com)

*Please note: The above is a general recommendation. Results can vary per individual case. The yellowish side of the paper is the printing side. Do not print on the brighter side.*

### Storage

Store material only in original packaging under normal climatic conditions (23°C, 50 % RH). Protect material from direct sunlight. It is recommended to adapt the material to indoor climate at least 24 hours before usage.